



Servo-controlled Microflow Meter

Hi SHOT SERVO 1



Sensor

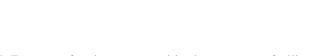
GENERAL

A servo controlled flowmeter for extralow flows "Hi Shot Servo 1" is the ripe fruitage of the specialized PD meter manufacturing experience and advanced know-how the OVAL has acquired over many years. By maintaining a zero pressure differential across the meter, accurate measurement over a wide flow range with fast speed of response time has successfully been achieved . This system consists of a basic meter and a controller with a display to show measured variables and control state. When used in combination with a PC, the operator can reconfigure parameters to best suit his specific process requirements. Typical applications include measurement of injected fluid quantity of the injector, playing the role of the master in extremely low flow measurement, and elsewhere where accurate flowmetering and control are required.

FEATURES

- 1. Ensures accurate flowmetering by maintaining pressure differential across the meter at zero.
- 2. A wide flow range (1:300) with high meter accuracy and fast response.
- 3. A magnetic coupling used between the servomotor and rotors serves to improve sealing performance and endurance even in low flow ranges.
- 4. A filter built in the meter body affords protection against a fault in external filters.
- 5. Reconfiguring control parameters and setting individual meter factors to suit your specific process is simple on the controller via a PC.
- 6. The controller display provides the operator with quick grasp of flow signals and operating status, simplifying his maintenance management.

	Item	Desc	ription								
Flow range	•	030	060								
Process co	onnection	Rc 1/4									
Acceptable	fluids	Light oil (for gasoline, kerosene, and others, consult factory.)									
lowrate		0.1 to 30 L/h	0.2 to 60 L/h								
Ambient op	perating temp.	−10 to +60°C									
Operating 1	fluid temp. range	$-10 \text{ to } +80^{\circ}\text{C}$									
Max. opera	ting press.	1MPa									
Neter	Reproducibility	$\pm 0.02\%$ with respect to a temperature change within $\pm 1\degree$									
accuracy	Repeatability	$2\sigma = 0.04\%$ (at 1/2 of full scale flowrate)									
	Meter body	SCS14									
Materials	Rotors	SUS303									
	Bearing	Special carbon+SUS440C(Gasoline), Special carbon(Light oil)									
	Shafts	SUS304									
Flow direct	ion	Reverse flow is unacceptable for measurement.									
Construction	on	Non-explosionproof or TIIS Flameproof configuration (Exd II BT4)									
Protection class		IP67									
Approx. we	eight	Approx	.17 kg								
Power sou	rce	Supplied from	the controller								



- 7. For ease of maintenance, unitized components facilitate prompt parts replacement without sacrificing performance.
- 8. Explosionproof models are also available.

Controller

OVAL Corporation

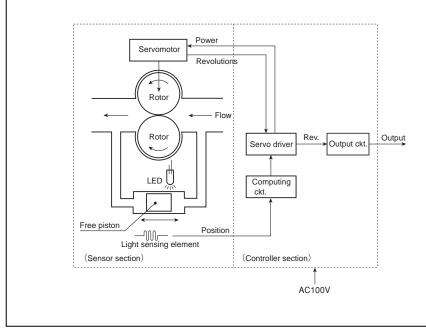
http://www.oval.co.jp

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Controller

	Item	Description									
		Open collector (NPN Transistor, Capacity: 10 to 30VDC, 50mADC)									
	Total flow	Output frequency: Max. 50kHz, Factored / unfactored									
Output		(Voltage pulse available as option. ("0": 1V max., "1": 5V min.))									
signal	Temperature	4 to 20mADC (at 0 to 100 $^\circ C$), Max. load resistance : 500 Ω									
	Hardware error	Contact output ("b" contact), Load resistance: 5A, Instruction load: 1A									
	Туре	7-segments, 8-digit LCD									
Diaplay	Menu items	Grand total, resettable total, Instant flowrate, fluid temp., error message, and measurement unit									
Display	measurement unit	Grand total and resettable total: L (Reads in the same unit as output pulse)									
	measurement unit	Instant flowrate: L/h Fluid temp.: °C									
Flowrate	factor	Full scale 30L/h model: 196nL/P, Full scale 60L/h model: 393nL/P (Output frequency variable up to 50kHz									
Ambient	temp. range	0 to 50°C									
Power s	upply	AC100V 50/60Hz (AC200V available)									
Current		1.4A									
Electricity		Approx. 80W									
Apparen	t power	130VA									
Transmi	ssion length	10 meters (between sensor and controller)									
Constru	ction	Non-explosionproof									
Weight		Approx. 13 kg									
Finish		Munsell N1.0									

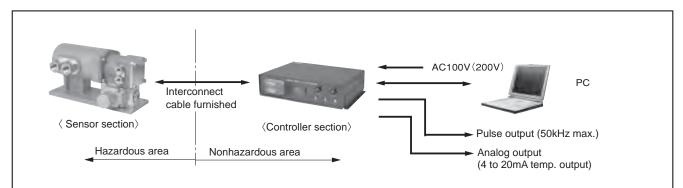
SCHEMATIC DIAGRAM



Operating Principle

When the flow of a fluid runs across the meter, a pressure differential is created between the inlet and output. The resultant pressure differential moves the free piston incorporated in the capillary tube in the bypass. A light sensitive element locates the free piston position at all times; the position information is via the controller fed back to the servomotor, which is used to maintain the pressure differential between the inlet and output connections of rotors at a level close to zero. With no pressure differential, measurement over a wide flow range is thus achieved at a high degree of accuracy. An encoder synchronized with the revolution of servomotor produces a high rate pulse signal of exceptionally high resolution.

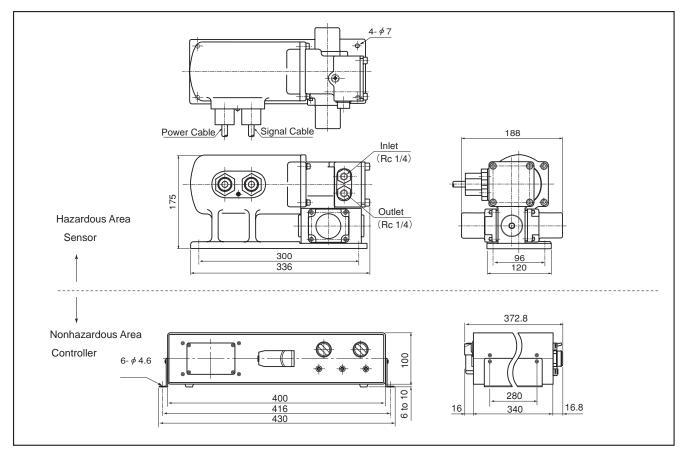
RECEIVING INSTRUMENTS HOOKUP DIAGAM



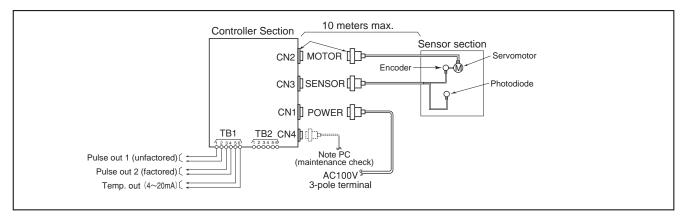
		Product Code 2 3 4 5 6 7 8 9 10 11 12 13 14 - 15 16 11																					
Item	1) (2	3	4	(5	5	6 7	7	8	9	10	1	(12)	(13)	14) -	- ((15)	16	1	Description		
Model	L	. н	S																		Hi SHOT SERVO 1		
Construction 1											Remotely located controller												
Application													Light oil										
				3															Gasoline				
category Z			2															Others					
Elow ra	0 3 0											0.1 to 30 L/h											
Flow range						0	0	6	0												0.2 to 60 L/h		
Meter m		oria	le							С											Stainless steel (standard)		
weter m	a	ena	15							Ζ											Others		
Pressur	еı	atir	g								S										1 MPa		
Process	6 C	onn	ecti	on								1									Rc 1/4		
Oporatio	Operating temp. range									1							Standard (-10 to +80°C)						
Operatio	iy	ten	ip. i	ang	ye								9								Others		
	0										0						Non-explosionproof						
Explosi	Explosionproof 1								1						TIIS explosionproof								
	2										2						ATEX explosionproof (in preparation)						
Reserve	Reserved 0 –													0	-	-			Always "0"				
																		1			100VAC 50/60Hz		
Power t	• •	ho		Irol														2			200VAC 50/60Hz		
I Ower t			.011			•												3			110/115VAC 50/60Hz		
																		4			220/230VAC 50/60Hz		
																			0		Output not provided		
Controller output signals																	Pulse output 1 (unfactored)						
																	Pulse output 1 (unfactored), 2 (factored)						
																		Pulse output 1 (unfactored) +temp. out (4 to 20mA)					
																	Pulse output 1 (unfactored), 2 (factored) +temp. out (4 to 20mA)						
9																Other than above							
Reserved 0																	Always "0"						

■ PRODUCT CODE EXPLANATION

OUTLINE DIMENSIONS [Unit in mm]



WIRING CONNECTIONS



FILTER

To safeguard the meter against foreign solids entrained in the process fluid, locate an external filter of the same mesh size. Or periodically replace the filter (furnished as standard accessory) installed at the inlet of the meter with new one.

OPERATING PRECAUTIONS

(1) This meter is precisely adjusted for measuring extremely low flows; Use extra care when unpacking, installing in the pipeline, and commencing a test run.

- O Never allow foreign solids to get into the measuring chamber.
- ⁽³⁾Thoroughly flush the pipeline.

- (4) Never allow the rotors to spin too fast by directing compressed air, etc. or admitting an excessively high rate of flow.
- ⁽⁵⁾For the built-in filter, use only OVAL dedicated filters.

■ WHEN YOU INQUIRE, PLEASE SUPPLY US WITH THEFOLLOWING INFORMATION

1. Meter type	LHS											
2. Metered fluid	Name Viscosity mpa ·s Sp. gr											
3. Flow range (L/h)	Max. Normal Min											
4. Fluid temp. (°C)	Max. Normal Min											
5. Ambient temp. (°C)	Max. Normal Min											
6. Pressure (MPa)	Max. Normal Min											
7. Fluid flow direction	Bottom → top only											
8. Pulse output	□ Open collector □ Voltage pulse (5VDC)											
9. Explosionproof	Req'd Type Not req'd											
10. Peq'd number of units	Accessories incl											
	(additive dosing, sampling, blending process, etc.)											
11. Application	☐ Total flow ☐ Volume display ☐ Record ☐ Flow control ☐ Batch control											
	□ Hookup to a PC, etc. □ Others											
12. Receiving instrument	Type, manufacturer name, model, specifications (input / output, power, etc.)											
13. Controller-receiver distance	Standard 5 meters (10 meters max.)											

The specification as of Dec., 2012 is stated in this GS Sheet. Specifications and design are subject to change without notice.

Sales Representative:





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